

Description

Polypropylene PPC 6742 is a high impact copolymer. It allows with a Melt Flow Index of 8 g/10min and outstanding impact/rigidity balance to optimize the Injection Moulding of large articles (specifically crates and mechanically heavy loaded parts requiring long term creep resistance). It is characterized by good antistatic properties and high mechanical properties, particularly at cold temperature (impact).

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	8
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	27
Elongation at Yield	ISO 527-2	%	6
Tensile modulus	ISO 527-2	MPa	1250
Flexural modulus	ISO 178	MPa	1200
Izod Impact Strength (notched)	ISO 180	kJ/m ²	
at 23°C			45
at -20°C			7
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			70
10N-50°C per hour			140
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			48
0.45 MPa - 120°C per hour			90
Other physical properties			
Density	ISO 1183	g/cm ³	0.905
Bulk Density	ISO 1183	g/cm ³	0.525

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: <http://www.totalrefiningchemicals.com>

An Injection Moulding troubleshooting guide is available upon request.

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